

**Commonwealth of Kentucky**  
**Division for Air Quality**  
***EXECUTIVE SUMMARY***

PROPOSED

Title V, Operating

Permit: V-08-028

Jim Beam Brands Co. - Old Grand Dad Plant

Frankfort, KY 40602

November 7, 2008

Chris Walling, Reviewer

SOURCE ID: 21-073-00003

AGENCY INTEREST: 1403

ACTIVITY: APE20080002

**SOURCE DESCRIPTION:**

On July 2, 2008, the Jim Beam Brands Company, Old Grand-dad plant applied to the Division for a renewal operating Title V permit for a bourbon storage and processing facility in Frankfort, Kentucky. The facility processes distilled spirits, which are brought in by truck and pumped into storage tanks. The spirits are pumped from the storage tanks and/or into aging barrels. The barrels are then placed in aging warehouses. After the spirits are aged in barrels, they are pumped from the barrels to holding tanks. The spirits are then pumped from the tanks to the bottling line where the spirits are bottled, labeled, and prepared for shipment. There are two indirect heat exchangers on site that are used for steam and heating purposes.

**PUBLIC AND AFFECTED STATE REVIEW:**

Affected states (Indiana) were notified of the issuance of the draft permit on August 22, 2008 via e-mail. On September 5, 2008, the public notice on availability of the draft permit and supporting material for comments by persons affected by the plant was published in *The State Journal* in Frankfort, Kentucky. The public comment period expired 30 days from the date of publication.

No comments were received during this period. The final determination of this Division is that the proposed operation will comply with all air quality regulations and requirements. The permit is now being issued as proposed. A final permit will be issued after the U.S. EPA's 45-day review.